

Method Statement for Application

“Sika Egypt”

Protective Coating System

Scope :

**Method Statement for Application of
Epoxy Zinc Rich Primer Coating for steel**

Sika Zinc Rich® -1

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users should always refer to the most recent issue of the Product Data Sheet for the product concerned, copies of which will be supplied on request



Sika Egypt
Phone: +2 02 46100714 / Fax: +2 02 46100759
Mobil : 0123271330
www.sika.com

1. Surface preparation:

- The steel surface must be free from oil, grease and dirt as well as mill scale
- Sand-blasting is recommended.

2. Mixing:



Sika Zinc Rich® -1 is supplied ready for use .Stir thoroughly prior to application.

3. Application:



Application method:

- Apply the material using brush, roller or spray application adding.

4. Consumption:

- 0.25 – 0.30 kg. / m² for one coat.

5. Cleaning:



Clean all tools and equipment immediately after use Thinner S.

6. Remarks:



Waiting time / Overcoat ability :

Previous coating	Waiting time	Next coating
Sika Zinc Rich® -1 (priming)	1.0 hours Minimum	Sika Zinc Rich ® -1

If you need more information don't hesitate to contact us.

Technical Department



Sika Egypt
Phone: +2 02 46100714 / Fax: +2 02 46100759
Mobil : 0123271730
www.sika.com