

Sika® Primer-206 G+P DM

Technical Product Data:

Chemical base	Black pigmented solvent-based polyisocyanate solution
Colour	Black
Density (DIN 51757)	1,0 kg/l approx.
Viscosity ¹⁾	70 mPas approx.
Flash point (DIN 51755)	-4°C
Application temperature	+10°C to +25°C
Drying time ¹⁾	10 min. to 24 hours at temperatures over 15°C 30 min. to 24 hours at temperatures below 15°C
Storage	Store in sealed container in a cool dry place
Shelf life	9 months

¹⁾ at 23°C and 50% relative humidity

Description:

Sika® Primer-206 G+P DM is a black, moisture-curing liquid primer specifically formulated for the treatment of bond faces in direct glazing work prior to application of Sika® polyurethane direct glazing adhesives.

Sika® Primer-206 G+P DM is manufactured in accordance with the ISO 9001/14001 quality assurance system.

Areas of application:

Sika® Primer-206 G+P DM is used to give improved adhesion on glass and ceramic-coated glass in adhesive bonding applications. It can also be used to touch up scratches and other minor paint damage. Other substrates are plastics and some metals.

Method of application:

Shake the can of Sika® Primer-206 G+P DM very thoroughly until paint mixing ball is heard to rattle freely. Surfaces must be clean and free from all traces of dust and grease. Before applying Sika® Primer-206 G+P DM the bond faces should be cleaned with Sika® Aktivator DM.

The primer may be applied with a brush, primer applicator or other suitable implement.

Apply sparingly: a single thin coat of Sika® Primer-206 G+P DM is sufficient. Reseal container tightly immediately after use.

Coverage: 150 g per m² approx.

Important note:

Discard any primer that has gelled or separated, or if it gets limp.

Further information:

Copies of the following publications are available on request:

- Sika Primer Chart
- Safety Data Sheet

Packaging information:

Can	250 ml, 1000 ml
-----	-----------------

Important:

For information and advice on the safe handling, storage and disposal of chemical products, users should refer to the current Safety Data Sheet containing physical, ecological, toxicological and other safety-related data.

Note:

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users should always refer to the most recent issue of the Technical Data Sheet for the product concerned, copies of which will be supplied on request.



Important Note

Discard any primer that has gelled or separated, or if it becomes limp.

Further Information

Working instructions issued for a defined application may further specify technical data contained in this Product Data Sheet. Copies of the following publications are available on request:

- Material Safety Data Sheets
- Sika Pre-treatment Chart

Packaging Information

Can	30 ml
	250 ml
	1 l

Value Bases

All technical data stated in this Product Data Sheet are laboratory test based. Current measured values may vary do to factors beyond our influences.

Health and Safety Information

For information and advice regarding transportation, handling, storage and disposal of chemical products, users shall refer to the actual Material Safety Data Sheets containing physical, ecological, toxicological and other safety-related data.

Legal Notes

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users should always refer to the most recent issue of the Technical Data Sheet for the product concerned, copies of which will be supplied on request.



Sika Egypt for Construction Chemicals
El Abour City
1st industrial zone (A)
Section # 10 Block 13035
Tel.: +202-46100714/15/16/17/18
Fax: +202-46100759
Mob: +2012-3908822/55
www.sika.com.eg



Preparation & Treatment