

# Method Statement for Application

## “Sika Egypt”

### Silicone Rubber Sealant

Scope :

**Method Statement for application of a**  
**Sikasil - M.**

*(Multi-Purpose Silicone Rubber Sealant)*



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### **Main Instructions:**

- The concrete age mustn't be less than 3-6 weeks according to the substrate temperature and the way of curing unless using the **EpoCem** technology.
- Compressive Strength Min. 25 N/mm<sup>2</sup>.
- Pull-off strength min. 1.5 N/mm<sup>2</sup>.
- Substrate moisture < 4 %
- Min. Substrate temperature + 10
- Max. Substrate temperature +30
- Max. air humidity 85 % r.h.

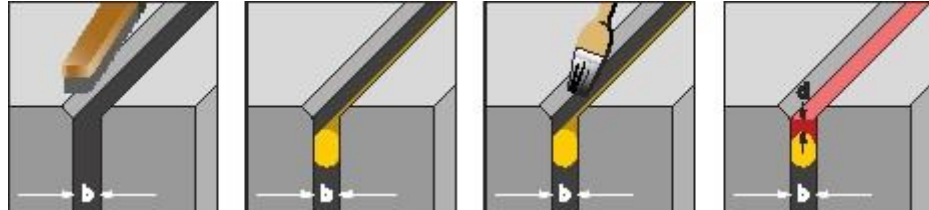
### **Joint preparation:**

- The substrate must be clean –free from grease, oils and all loosely adhering particles- dry and sound.
- For good bond insufficient layers and oily contaminations must be removed mechanically.
- Vacuum cleaning is than required.
- With smooth substrates use smooth adhesive tape, with uneven substrates a crepe tape.



**Joint Sealant:**

- **Sikasil - M** (one component Silicone Rubber Sealant) have to be applied directly from the cartridge using the suitable gun for that.



- Smooth sealant with an appropriate agent immediately after application.

**If you need more information don't hesitate to contact us.**

**Technical Department**

