	Safety Data Sheet according to 91/155/EEC and ISO 11014-1 (see instructions in Annex to 93/112/EC)	
Date of print	ing: 27.02.2004	Page: 1/5
evised: 27.0	2.2004	SDS No.: 413
NOT CLA	SSIFIED AS HAZARDOUS ACCORE	DING TO CRITERIA OF WORKSAFE AUSTRALIA
Product Prod Sika Manufactu Manu Stre Town Coun Phon Tele Gene Emer	e:	Sika Australia Lty Limited 55 Elizabeth Street WETHERILL PARK NSW 2164 Australia (02) 9725 1145 (02) 9725 3330 1800 033 111
See	entification chapter 11 and 12 measures nstructions	
	ny case show the physician	the Safety Data Sheet
After inh	he event of symptoms take m	nedical treatment.
After ski In c wate	ase of contact with skin wa	ash off immediately with soap and ation persists.
After ski In c wate Cons After eye In c 15 m	ase of contact with skin wa r ult a doctor if skin irrita contact	ation persists. es, rinse immediately for at least

Product name: Sikafloor-21 Purcem, Part A Date of printing: 27.02.2004 Page: 2/5 Revised: 27.02.2004 SDS No.: 413 5. Fire-fighting measures Suitable extinguishing media compatible with all usual extinguishing media Exposure hazard arising from the product, its combustion products or resulting gases In the event of fire the following can be released: Carbon monoxide (CO) Carbondioxide (CO2) Nitrogen oxides (NOx) Additional information Fire residues and contaminated firefighting medium must be disposed of in accordance with the local regulations. Collect contaminated firefighting water separately, must not be discharged into the drains. 6. Accidental release measures Personal precautions Ensure adequate ventilation. Use personal protective clothing. Use breathing apparatus if exposed to vapours/dust/aerosol. Environmental precautions Do not allow to enter drains or waterways In case of entry into waterways, soil or drains, inform the responsible authorities. Procedures for cleaning up Pick up with absorbent material (e.g. sand, sawdust, general-purpose binder). When picked up, treat material as prescribed under heading "Disposal". 7. Handling and storage Handling Instructions for safe handling See chapter 8 / Personal protective equipment. Instructions for fire and explosion protection Not applicable. Storage Requirements for storage rooms and containers Keep container tightly closed and dry in a cool, well-ventilated place Combined storage instructions Keep away from food, beverages and animal feedstocks. Additional information regarding storage Protect from frost.

Date of printing: 27.02.2004 Page: 3/5			
evised:	27.02.2004		SDS No.: 413
. Handl	ing and storage (con	tinued)	
	Protect from heat a	nd direct sunlight	
	Protect from atmosp	heric moisture and water	
Evnog	ure controls/persona	1 protection	
	onal protective equi		
		and hygiene measures	
		cient ventilation or exhau	st on the workshop place.
	Avoid contact with		
	Use barrier skin cr		
	Remove soiled or so	aked clothing immediately.	
		r smoke during work time.	
		reaks and after work.	
	Respiratory protect	ion	
	Not applicable.	1011	
	Not applicable.		
	Hand protection		
	Butyl rubber/nitril	e rubber gloves	
	Eye protection		
	Safety glasses		
	Body protection		
	Working clothes		
	cal and chemical pro	nortion	
	arance	PETCIES	
	Physical state:	liquid	
	Colour:	various	
	Odour:	odourless	
Data	walanaat ta safata		Mathad
Dala	relevant to safety Flash point	> 200 °C	Method
	FIASH POINC		
	Density at 20°C	approx. 1.1 g/cm3	
	Solubility in water	partially miscible	
	pH value at 20°C	from 9 - 10	

	duct name: Sikafloor-21 Purcem, Part A e of printing: 27.02.2004	Page: 4/5
Revi	lsed: 27.02.2004	SDS No.: 413
10.	Stability and reactivity	
	Materials to avoid/dangerous reactions	
	Incompatible with oxidisers and acids.	
	Thermal decomposition and hazardous decomposition proc	ducts
	No decomposition if used as prescribed.	
11.	Toxicological information	
	Experience on humans	
	When skin contact:	
	May cause irritation.	
	When eyes contact:	
	May cause irritation.	
	When inhalation:	
	May cause irritation.	
	When swallowed:	
	May cause health disorders.	
	May cause meatin disorders.	
12.	Ecological information	
	Additional information	
	Do not allow to enter waste water drain, waterway	ys or soil.
1.0		
13.	Disposal considerations Product	
	Recommendations	
		wit in annuance
	Must be disposed of in a special waste disposal w	unit in accordance
	with the corresponding regulations.	
	See chapter 15, national regulations.	
	Packaging	
	Recommendations	
	Completely emptied packagings can be given for re	avaling
	Packaging that cannot be cleaned should be disposed	
	waste	sed of as product
	wabee	
14.	Transport information	
	ADG/ADR/RID	
	Further information	
	No dangerous goods.	
	IMO/IMDG	
	Further information	
	No dangerous goods.	
	IATA/ICAO	
	Further information	
	No dangerous goods.	

Product name: Sikafloor-21 Purcem, Part A Date of printing: 27.02.2004 Page: 5/5 Revised: 27.02.2004 SDS No.: 413 15. Regulatory information Labelling according to EEC Directive The product does not require a hazard warning label in accordance with EC directives/the relevant national laws. National regulations Sch. 5 SUSDP (Australia) UK Legislation Health and Safety at Work etc Act, 1974, and relevant Statutory Provisions. SI 1993/1746: Chemicals (Hazard Information and Packaging) Regulations, 1993. SI 1988/1657: The Control of Substances Hazardous to Health Regulations. UK Guidance Publications Approved Code of Practice - Management of Health and Safety at Work, HSE. General Approved Code of Practice to COSHH Regulations, HSE. 16. Other information asterisk (*) on left margin marks modification of previous version The information contained in this Safety Data Sheet corresponds to our

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the Technical Data Sheet prior to any use and processing.

Safety Data Sheet according to 91/155/EEC and ISO 11014-1 (see instructions in Annex to 93/112/EC)		
Date of printing: 27.02.2004	Page: 1/6	
Revised: 27.02.2004	SDS No.: 414	
HAZARDOUS ACCORDING TO THE CR	RITERIA OF WORKSAFE AUSTRALIA	
1. Identification of the substance/prepara Product Product name Sikafloor-21 Purcem, Part B	ation and company	
Manufacturer/supplier information Manufacturer/supplier: Street/postbox: Town/City and Post Code: Country: Phone: Telefax: General information: Emergency information phone:	Sika Australia Pty Limited 55 Elizabeth Street WETHERILL PARK NSW 2164 Australia (02) 9725 1145 (02) 9725 3330 1800 033 111	
2. Composition/information on ingredients Chemical characterization Modified aromatic isocyanate Hazardous ingredients Designation according to 67/548 CAS No. Concentration EEC No. Diphenylmethanediisocyanate, is 9016-87-9 > 60 % Xn	Danger symbols R phrases	
3. Hazards identification Hazards identification Xn Harmful		
4. First-aid measures General instructions In any case show the physician the After inhalation In the event of symptoms take med After skin contact In case of contact with skin wash water Consult a doctor if skin irritation After eye contact In case of contact with the eyes, 15 minutes with plenty of water.	dical treatment. n off immediately with soap and ion persists.	

Product name: Sikafloor-21 Purcem, Part B Date of printing: 27.02.2004	Page: 2/6
Revised: 27.02.2004	SDS No.: 414
4. First-aid measures (continued) Summon a doctor immediately.	
After ingestion Do not induce vomiting. Summon a doctor immediately.	
5. Fire-fighting measures Suitable extinguishing media compatible with all usual extinguishing media	
Exposure hazard arising from the product, its combustion presulting gases In the event of fire the following can be released: Carbon monoxide (CO) Carbon dioxide (CO2) Nitrogen oxides (NOx)	products or
Additional information Fire residues and contaminated firefighting medium mu of in accordance with the local regulations. Collect contaminated firefighting water separately, m be discharged into the drains.	
6. Accidental release measures Personal precautions Ensure adequate ventilation. Use personal protective clothing. Use breathing apparatus if exposed to vapours/dust/ad Environmental precautions Do not allow to enter drains or waterways In case of entry into waterways, soil or drains, inform the responsible authorities.	erosol.
Procedures for cleaning up Pick up with absorbent material (e.g. sand, general- When picked up, treat material as prescribed under he	

Product name: Sikafloor-21 Purcem, Part B Date of printing: 27.02.2004 Page: 3/6 SDS No.: 414 Revised: 27.02.2004 7. Handling and storage Handling Instructions for safe handling See chapter 8 / Personal protective equipment. Instructions for fire and explosion protection Not applicable. Storage Requirements for storage rooms and containers Store in original container Keep container tightly closed and dry in a cool, well-ventilated place Combined storage instructions Keep away from food, beverages and animal feedstocks. Additional information regarding storage Avoid contact with copper, copper alloy and galvanised surfaces Protect from frost. Protect from heat and direct sunlight Protect from atmospheric moisture and water 8. Exposure controls/personal protection Substances having workplace related exposure values/limits which may require monitoring for assessment purposes Designation of substance CAS No. Type Ref./Country/Year · Diphenylmethanediisocyanate, isomeres and homologues 9016-87-9 MEL 0.02 mg/m3 HSE/EH40/UK Personal protective equipment General protective and hygiene measures Take care for sufficient ventilation or exhaust on the workshop place. Avoid contact with eyes and skin Use barrier skin cream. Remove soiled or soaked clothing immediately. Do not eat, drink or smoke during work time. Wash hands before breaks and after work. Respiratory protection In case of insufficient ventilation. Multi-purpose filter ABEK Hand protection Butyl rubber/nitrile rubber gloves Eye protection Safety glasses Body protection Working clothes

Product name: Sikafloor-21 Purcem, Part B Date of printing: 27.02.2004 Page: 4/6 Revised: 27.02.2004 SDS No.: 414 9. Physical and chemical properties Appearance Physical state: liquid Colour: dark brown Odour: characteristic Data relevant to safety Method > 200 °C Flash point Density at 20°C approx. 1.24 g/cm3 Solubility in water Insoluble, reacts with water pH value > 12 10. Stability and reactivity Materials to avoid/dangerous reactions Incomaptible with water, acids, alcohols, amines and alkalis Thermal decomposition and hazardous decomposition products No decomposition if used as prescribed. 11. Toxicological information Sensitization Sensitization/allergic reaction possible. Allergic reaction can may be observeed in sensitive persons, even on very low concentrations. Experience on humans When skin contact: Harmful effects. When eyes contact: Harmful effects. When inhalation: Harmful effects. When swallowed: Small amount may cause considerable health disorders. 12. Ecological information Additional information Water pollutant Do not allow to enter waste water drain, waterways or soil.

Product name: Sikafloor-21 Purcem, Part B Date of printing: 27.02.2004 Page: 5/6 SDS No.: 414 Revised: 27.02.2004 13. Disposal considerations Product Recommendations Must be disposed of in a special waste disposal unit in accordance with the corresponding regulations. See chapter 15, national regulations. Packaging Recommendations Completely emptied packagings can be given for recycling. Packaging that cannot be cleaned should be disposed of as product waste 14. Transport information ADG/ADR/RID Further information No dangerous goods. IMO/IMDG Further information No dangerous goods. IATA/ICAO Further information No dangerous goods. 15. Regulatory information Labelling according to EEC Directive The product is classified and labelled in accordance with EEC directives/the relevant national laws. Relevant hazardous ingredients for labelling Contains: Diphenylmethanediisocyanate, isomeres and homologues Danger symbols Xn Harmful R phrases 36/37/38 Irritating to eyes, respiratory system and skin. 20 Harmful by inhalation. 42/43 May cause sensitization by inhalation and skin contact. S phrases 23 Do not breathe gas/fumes/vapour/spray 36/37 Wear suitable protective clothing and gloves. In case of accident or if you feel unwell, seek 45 medical advice immediately (show the label where possible).

Product name: Sikafloor-21 Purcem, Part B Date of printing: 27.02.2004 Page: 6/6 Revised: 27.02.2004 SDS No.: 414 15. Regulatory information (continued) Special labelling for certain preparations Contains isocyanates. Observe manufacturer's instructions. National regulations Sch. 5 SUSDP (Australia) UK Legislation Health and Safety at Work etc Act, 1974, and relevant Statutory Provisions. SI 1993/1746: Chemicals (Hazard Information and Packaging) Regulations, 1993. SI 1988/1657: The Control of Substances Hazardous to Health Regulations. SI No 2839 1991 Environmental Protection (Duty of Care) Regulations. SI No. 972/1996: The Special Waste Regulations 1996 16. Other information asterisk (*) on left margin marks modification of previous version

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Date of printing: 27.02.2004	Page: 1/6	
Revised: 27.02.2004	SDS No.: 415	
HAZARDOUS ACCORDING TO THE C	RITERIA OF WORKSAFE AUSTRALIA	
1. Identification of the substance/prepara Product Product name Sikafloor-21 Purcem, Part C	ation and company	
Manufacturer/supplier information Manufacturer/supplier: Street/postbox: Town/City and Post Code: Country: Phone: Telefax: General information: Emergency information phone:	Sika Australia Pty Limited 55 Elizabeth Street WETHERILL PARK NSW 2164 Australia (02) 9725 1145 (02) 9725 3330 1800 033 111	
<pre>2. Composition/information on ingredients Chemical characterization Mixture of cements, aggregates an Hazardous ingredients Designation according to 67/54 CAS No. Concentration EEC No. Quartz (SiO2) 14808-60-7 > 60 % 238-878-4 cement 65997-15-1 10 - 30 % 266-043-4</pre>	8/EEC Danger symbols R phrases Xi 20/48	
exposure through in 41 Risk of serious dama	serious damage to health by prolonged halation	
4. First-aid measures General instructions In any case show the physician the After inhalation In case of irritation when dust is fresh air. In the event of symptoms take measured	is inhaled, provide for plenty of	

Product name: Sikafloor-21 Purcem, Part C Date of printing: 27.02.2004 Page: 2/6 Revised: 27.02.2004 SDS No.: 415 4. First-aid measures (continued) After skin contact In case of contact with skin wash off immediately with soap and water Consult a doctor if skin irritation persists. After eye contact In case of contact with the eyes, rinse immediately for at least 15 minutes with plenty of water. Summon a doctor immediately. After ingestion Do not induce vomiting. Summon a doctor immediately. 5. Fire-fighting measures Suitable extinguishing media water foam dry powder Unsuitable extinguishing media for safety reasons Not applicable. Exposure hazard arising from the product, its combustion products or resulting gases Carbon monoxide (CO) Carbondioxide (CO2) Nitrogen oxides (NOx) Special protective equipment for fire-fighting Use breathing apparatus. Additional information Product of itself does not burn. extinguishing measures to suit surroundings Fire residues and contaminated firefighting medium must be disposed of in accordance with the local regulations. 6. Accidental release measures Personal precautions Avoid dust formation. Use breathing apparatus if exposed to vapours/dust/aerosol. Use personal protective clothing. Environmental precautions In case of entry into waterways, soil or drains, inform the responsible authorities.

Product name: Sikafloor-21 Purcem, Part C Date of printing: 27.02.2004 Page: 3/6 Revised: 27.02.2004 SDS No.: 415 6. Accidental release measures (continued) Procedures for cleaning up Pick up mechanically When picked up, treat material as prescribed under heading "Disposal". 7. Handling and storage Handling Instructions for safe handling See chapter 8 / Personal protective equipment. Avoid dust formation. Use only in well ventilated areas. Instructions for fire and explosion protection Not applicable. Storage Requirements for storage rooms and containers Keep sacks tightly closed and dry, in a weather-proof place Combined storage instructions Keep away from food, beverages and animal feedstocks. Additional information regarding storage Protect from atmospheric moisture and water 8. Exposure controls/personal protection Substances having workplace related exposure values/limits which may require monitoring for assessment purposes Designation of substance CAS No. Ref./Country/Year Type • cement 65997-15-1 OESto.dust 10 mg/m3 HSE/EH40/UK 65997-15-1 OESre.dust HSE/EH40/UK 4 mg/m3• Quartz (SiO2) 14808-60-7 OESre.dust 0.3 mg/m3 HSE/EH40/UK 14808-60-7 TWA (as quartz powder) 0.2 mg/m3 Worksafe 14808-60-7 TWA (Total inspirable dust) 10 mg/m3 Worksafe 14808-60-7 TWA (as Silica Fume) 2 mg/m3 Worksafe Personal protective equipment General protective and hygiene measures Do not inhale dust Take care for sufficient ventilation or exhaust on the workshop place. Do not eat, drink or smoke during work time. Wash hands before breaks and after work. Use barrier skin cream. Respiratory protection Dust protection mask

Product name: Sikafloor-21 Purcem, Part C Date of printing: 27.02.2004 Page: 4/6 Revised: 27.02.2004 SDS No.: 415 8. Exposure controls/personal protection (continued) Hand protection Nitrile rubber gloves Eye protection Safety glasses/face shield Body protection Working clothes 9. Physical and chemical properties Appearance Physical state: Powder Colour: grey Odour: odourless Data relevant to safety Method Flash point not applicable Loose bulk density approx. 1.4 g/cm3 Solubility in water insoluble pH value at 20°C > 12 10. Stability and reactivity Materials to avoid/dangerous reactions Hazardous reactions possible with: Acids Thermal decomposition and hazardous decomposition products No decomposition if used as prescribed. 11. Toxicological information Sensitization When skin contact: Sensitization/allergic reaction possible due to trace quantities of hexavalent chromium present. Experience on humans When skin contact: May cause irritation. When eyes contact: Irritation. May cause irreversible damage to eyes.

Additional information Due to the high pH, aquatic organisms may be harmed. Do not allow to enter waste water drain, waterways or soil. Once cured, the product will unlikely have any adverse effect on the environment. 13. Disposal considerations Product Recommendations Dispose of in accordance with local authority regulations. See chapter 15, national regulations. Packaging Recommendations Completely emptied packagings can be given for recycling. Packaging that cannot be cleaned should be disposed of as product waste 14. Transport information No dangerous goods. IMO/IMDG Further information No dangerous goods. IATA/ICAO Further information No dangerous goods.	Date of	printing: 27.02.2004	Page: 5/6
<pre>When inhalation: Irritation. When swallowed: Small amount may cause considerable health disorders. May cause alkali burns to gastrointestinal tract.</pre> 12. Ecological information Additional information Due to the high pH, equatic organisms may be harmed. Do not allow to enter waste water drain, waterways or soil. Once cured, the product will unlikely have any adverse effect on the environment. 13. Disposal considerations Product Recommendations Dispose of in accordance with local authority regulations. See chapter 15, national regulations. Packaging Recommendations Completely emptied packagings can be given for recycling. Packaging that cannot be cleaned should be disposed of as product waste 14. Transport information No dangerous goods. IMO/IMDG Further information No dangerous goods. IMO/IMDG Further information No dangerous goods. IMA/ICAO Further information No dangerous goods. 15. Regulatory information No dangerous goods. 15. Defining according to EEC Directive The product is classified and labelled in accordance with EEC directives/the relevant national laws. Danger symbols	Revised	: 27.02.2004	SDS No.: 415
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Product name: Sikafloor-21 Purcem, Part C Date of printing: 27.02.2004

Page: 6/6

Revised: 27.02.2004

SDS No.: 415

15. Regulatory information (continued)

R phrases	
20/48	Harmful: danger of serious damage to health by prolonged exposure through inhalation.
41	Risk of serious damage to eyes.
36/37/38	Irritating to eyes, respiratory system and skin.
S phrases	
2	Keep out of the reach of children.
22	Do not breathe dust.
S24/25	Avoid contact with skin and eyes.
26	In case of contact with eyes, rinse immediately with
	plenty of water and seek medical advice.
S37/39	Wear suitable gloves and eye/face protection.
51	Use only in well-ventilated areas.

National regulations

None assigned SUSDP (Aus)

16. Other information

asterisk (*) on left margin marks modification of previous version

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the Technical Data Sheet prior to any use and processing.