Product Data Sheet Edition 6 , 2010 Version no. 04.06

Sika Top[®] -77

Adhesive Emulsion

Product Description	Sika Top [®] -77 is a water and oil resistant emulsion for adding to cement mortars and floor toppings where greatly improved properties are required.					
Uses	Sika Top $^{\ensuremath{\mathbb{B}}}$ -77 is a high quality emulsion that substantially increases the quality o					
	cement mortars for:					
	Grouting.					
	 Rendering Floor screeds. 					
	Concrete repair.					
	■ Tile fixation.					
Advantages	Sika Top [®] -77 is simply added to the mixing water to provide the following properties:					
	■ Extremely good adhesion.					
	■ Reduced shrinkage.					
	Greater elasticity.					
	Excellent oil and water resistance.					
	Increased abrasion resistance.					
	Improved chemical resistance.					
	Higher mechanical strengths.					
	Chloride free.					
	Ready for use.					
Technical Data						
Туре	Acrylic Resin Dispersion.					
Colour	White.					
Density	1.03 ± 0.01 kg/l					
Packaging	5 and 20 kg Pails					
	200 kg Drums					
Storage	Store free from frost					
Shelf life	12 month from date of production if stored properly in original unopened packing.					
Development of Strengths	Tests carried out on a 1:3, cement-sand mortar; without Sika Top $^{\mbox{$^{\circ}$}}$ -77 and with Sika Top $^{\mbox{$^{\circ}$}}$ -77 diluted 1:1 and 1:3 with water.					
	All mixes produced workability and cured at 20°C & 65% R.H.					
FLXURAL	All mixes produced workability and cured at 20°C & 65% R.H.					
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Application Consumption	Added to the mixing within the rar	nge of 1: 1 -	1: 4 depend	ing on applica	ation	
Mixing Ratio and Consumption	Use	Gauging Solution Sika Top [®] -77: water	Dry mix cement : sand	Sand grade mm depending on coat thickness	kg/m ² per cr coat	
	Bondcoat for rendering, levelling. Mortar, floor screeds.	1:1	1:1	0-4 max.	2.3-3.0	
	Patching/levelling mortar ■ Coat less than 10 mm. ■ Coat more than 10 mm.	1:1 1:2	1:1 to 1:3 1:3	0-6 max. 0-6 max.	1.1-2.3 0.7-1.0	
	Floor screeds and sub-screeds Wear- resistant screeds.					
	Heavy wear.Normal wear.	1:1 to 1:2 1:2 to 1:4	1:2 to 1:3 1:2 to 1:3	0-8 max. 0-8 max.	0.7-1.9 0.4-1.3	
	Rendering With hydraulic lime mortar. Rendering of insulating board Smooth finishing coats, 	1:2 to 1:4 1:2	1:2.5 to 1:4 1:3	0-3 to 0-8 0-3 to 0-8	0.3-1.1 0.7-1.0	
	Levelling mortar. (Exposed concrete).	1:2 to 1:3	1:2	0-1	0.7-1.3	
	Mortar levelling coats	1:3 to 1:4	1:1.5 to 1:2	0-8	0.6-1.1	
	Adhesive and jointing mortar: Rigid joints (brickwork). Wall and floor panels.	1:2 1:2	1:3 1:3	0-2 0-2	0.7-1.0 0.7-1.0	
	Insulating and light weight panels.	1:1	1:2	0-2	1.4-1.9	
	Additive to cement and lime paints. Grouting mix.	1:1 1:1	1:3 Cement	0-2	1.4-1.9	
	Pouring mix.	1:3	1:1.5	- Fine sand	-	
Substrate	Concrete surfaces should be clean, sound, free from oil, grease, cement laitance and all loosely adhering particles.					
Mixing	Add to the mixing water prior to its addition to the dry mixed aggregates and mix for at least 90 seconds until the desired consistency is achieved.					
Important Note	Minimum application temperature + 5°C.					
Safety Instructions	S Do not dispose of into water or so	oil but accore	ding to local	regulations.		
Transport	Non-hazardous.					
Safety Precautions	Contact with skin, eyes or mucous membrane may cause irritation. Wear glove and goggles.					
Toxicity	Non-Toxic under relevant health and safety codes.					
Legal notes	The information, and in particular, the Sika products, are given in good faith bass when properly stored, handled and Sika's recommendations. In practice, the of such that no warranty in respect of mercl arising out of any legal relationship whats written recommendations, or from any othe suitability for the intended application and products. The proprietary rights of third pa current terms of sale and delivery. Users Data Sheet for the product concerned, copi	eed on Sika's c applied und differences in m hantability or o seever, can be er advice offere purpose. Sika arties must be must always re	urrent knowledg der normal c naterials, substra f fitness for a p inferred either f d. The user of the reserves the rig observed. All or efer to the most	e and experience onditions in a attes and actual si articular purpose rom this informa he product must ght to change the ders are accept recent issue of t	e of the product ccordance with the conditions ar , nor any liabiliti tion, or from an test the product e properties of it ed subject to out	





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