

Method Statement for Application

“Sika Egypt”

Protective Coating System

Scope :

**Method Statement for Application of
Epoxy Zinc Rich Primer Coating for steel**

Sika Zinc Rich® -2

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1. Surface preparation:

- The steel surface must be free from oil, grease and dirt as well as mill scale
- Sand-blasting is recommended.

2. Mixing:



Sika Zinc Rich® -2 is supplied two components, ready for use .Stir component (A) then add component (B) and mix until a uniform consistency is obtained.

3. Application:



Application method:

- Apply the material using brush, roller or spray application .

4. Consumption:

- 180 g / m² for dry film thickness 25 microns.

5. Cleaning:



Clean all tools and equipment immediately after use Thinner S.

6. Remarks:



Waiting time / Overcoat ability :

| Previous coating | Waiting time | Next coating |
|------------------------------|----------------------|---------------------|
| Sika Zinc Rich® -2 (priming) | 1.5 hours Minimum | Sika Zinc Rich ® -2 |

**If you need more information don't hesitate to
contact us.**

Technical Department



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