

# Sika® Primer-204 N

## Technical Product Data

Chemical base	Pigmented solvent-based polyisocyanate solution	
Colour (CQP <sup>1)</sup> 001-1)	Opaque yellow	
Density (CQP 006-3 / ISO 2811-1)	1,1 kg/l approx.	
Viscosity <sup>2)</sup> (CQP 029-3 / ISO 3219)	15 mPas approx.	
Flash point (CQP 007-1 / ISO 13736)	-4°C	
Solid content	40%	
Application temperature <sup>3)</sup>	+10°C to +35°C	
Application method	Brush, felt	
Coverage	125 ml per m <sup>2</sup> approx.	
Drying time <sup>2/3)</sup>	Minimum	30 min.
	Maximum	24 h
Storage	Store in sealed container in a cool dry place	
Shelf life	9 months	

<sup>1)</sup>CQP = Corporate Quality Procedures

<sup>2)</sup>23°C / 50% r.h.

<sup>3)</sup>In specific applications, temperature and drying times may be different

### Description

Sika® Primer-204 N is a moisture-curing low viscosity primer for use on base metals prior to bonding or sealing with Sikaflex® products. Sika® Primer-204 N is manufactured in accordance with ISO 9001 / 14001 quality assurance system and with the responsible care program.

### Areas of Application

Sika® Primer-204 N is used as a bonding agent to promote adhesion of Sikaflex® products on metals like steel, stainless steel, galvanized steel, aluminium and anodized aluminium. Sika® Primer-204 N is not an anticorrosion paint.

### Method of Application

Surfaces must be clean, dry and free from all traces of grease, oil and dust. Adhesion on substrates may be improved by abrading the surface with a Scotch Brite pad (very fine grade) or equivalent, wiping down with Sika® Cleaner 205 and leaving to dry. Shake the can of Sika® Primer-204 N very thoroughly until paint mixing ball is heard to rattle freely. Continue shaking for an other minute and apply a thin but covering coat with a brush or felt pad. Reseal container tightly immediately after use.

Industry



**Important Note**

Discard any primer that has gelled or separated.

**Further Information**

Copies of the following publications are available on request:

- Sika Primer Chart
- Material Safety Data Sheets

**Packaging Information**

Can	250 ml
	1000 ml

**Important**

For information and advice regarding transportation, handling, storage and disposal of chemical products, users should refer to the actual Material Safety Data Sheet containing physical, ecological, toxicological and other safety-related data.

**Note**

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users should always refer to the most recent issue of the Technical Data Sheet for the product concerned, copies of which will be supplied on request.



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