

PRODUCT DATA SHEET

SikaWall®-6180 Limestone Finish

ACRYLIC POLYMER FINISH COAT

DESCRIPTION

Factory-mixed, acrylic polymer finish coat.
SikaWall®-6180 Limestone Finish can achieve a wide variety of free-formed, textured appearances, including stipple and skip-trowel.
Suitable for use in hot and tropical climatic conditions.

USES

- Provides an aesthetical finishing surface, colour and texture for the Exterior Insulation and Finish System (EIFS)
- Can also be utilized as a textured coating for poured concrete or unit masonry, veneer plaster or gypsum board (interior applications only), conventional stucco and certain insulating concrete forms.

FEATURES

- Ability to create unique surface textures
- achieve a wide variety of appearances includes stippled and skip-trowel
- An acrylic polymer chemistry - long-term durability and weather resistance
- Does not require a sealer – efficient application
- Weather resistant - repels water and resists wind-driven rain
- Breathable - doesn't blister, peel or flake

PRODUCT INFORMATION

Packaging	20 kg pails
Colour	Available in a wide variety of standard colours
Shelf life	12 months from date of production
Storage conditions	Store in unopened, undamaged and sealed original packaging in dry conditions at temperatures between +5 °C and +30 °C. Protect from direct sunlight, heat and moisture.

APPLICATION INFORMATION

Consumption	As a guide, 20 kg pail may be used to cover 9–14 m ² over the flat substrate. Coverage rate may vary depending on the texture and porosity of the substrate and application techniques. Perform mock-up application to evaluate actual consumption on a job site.
-------------	--

BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

IMPORTANT CONSIDERATIONS

- Protect products during transportation and installation to avoid physical damage.
- Do not apply in ambient temperatures below 4 °C. Provide supplementary heat during installation and drying period (at least 24 hours after installation and until dry) when temperatures less than 4 °C prevail. If using a thicker application of SikaWall®-6180 Limestone Finish, longer drying period will be required.
- Do not apply to frozen surfaces.
- Samples of SikaWall®-6180 Limestone Finish are available for colour approval only.
- Samples for job approval must be made in the field by the applicator and approved prior to ordering.
- Minor Colour deviations caused by the use of natural stone granular material are possible in different batches. Therefore, only use material from the same batch number for continuous surfaces. Mix the last few pails from one batch with a different batch to minimise any colour differences.

APPLICATION INSTRUCTIONS

MIXING

- Thoroughly mix the factory prepared SikaWall®-6180 Limestone Finish with a mixer until thoroughly blended.
- A small amount of clean, potable water may be added to adjust workability.
- Additives are not permitted.
- Close container when not in use.

APPLICATION

- Substrate shall be dry, clean, sound and free of releasing agents, paint or other residue or coatings.
- Verify substrate is flat, free of fins or planar irregularities greater than 6.4 mm in 3 m.
- In order to minimize the possibility of SikaWall®-1030 Alpha Dry Base Coat see-through in SikaWall®-6180 Limestone Finish, we recommend the use of SikaWall®-15 Tinted Primer QA. Apply SikaWall®-6180 Limestone Finish directly onto SikaWall®-15 Tinted Primer QA with a clean, stainless steel trowel.

- Apply and level SikaWall®-6180 Limestone Finish during the same operation, to obtain minimum 1.6 mm thickness of uniform coverage.
- Maintain a wet edge on SikaWall®-6180 Limestone Finish by applying and texturing continually over the wall surface.
- Work SikaWall®-6180 Limestone Finish to corners, joints or other natural breaks and do not allow material to set up within an uninterrupted wall area.
- Float SikaWall®-6180 Limestone Finish to achieve the final texture.

CLEANING OF EQUIPMENT

Clean tools with soap and water immediately after use.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request. It may be necessary to adapt the above disclaimer to specific local laws and regulations. Any changes to this disclaimer may only be implemented with permission of Sika® Corporate Legal in Baar.

Sika Egypt

1st Industrial Zone (A)
Section #10, Block 13035
El Obour City, Egypt
TEL: +202 44810580
FAX: +202 44810459
egy.sika.com



Product Data Sheet
SikaWall®-6180 Limestone Finish
October 2026, Version 01.01
021830400100245278

SikaWall-6180LimestoneFinish-en-EG-(10-2026)-1-1.pdf