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# PRODUCT DATA SHEET SikaShield<sup>®</sup> E52 PE EG 2 mm

Elastomeric bituminous Waterproofing membrane, flexible at -15 °C

## DESCRIPTION

SikaShield<sup>®</sup> E52 PE EG 2 mm is an SBS modified bituminous waterproofing membrane which is torch applied and flexible at -15 °C. It is reinforced with fibreglass. The underside has a polyethylene burn-off film for easy application.

## USES

Waterproofing membrane for:

- As a base sheet in multy-layer systems
- Protection of many substrate types over wide range of application

## **PRODUCT INFORMATION**

## **CHARACTERISTICS / ADVANTAGES**

- Thickness: ~ 2 mm
- Top surface: PE
- Good watertightness
- Good cold flexibility
- High dimensional stability
- Easy to install by torching method
- Choice of primers to suit substrate and weather conditions

Product declaration	EN 13707 - Reinforced bitumen sheets for roof waterproofing		
Composition	SBS modified bitumen		
Reinforcing material	Glass fiber		
Packaging	Roll size Length Width	15,00 m 1,00 m	
Shelf life	24 months from date of production		
Storage conditions	Product must be stored in original unopened and undamaged sealed pack- aging in dry conditions, away from the elements and at temperatures between +5 °C and +30 °C. Store in a vertical position. Do not stack pallets of the rolls on top of each other, or under pallets of any other materials during transport or storage. Always refer to packaging.		
Appearance and colour	Top surface Backing	PE Polyethylene film	
Length	15 m ± 1%		
Width	1 m ± 1%		
Effective thickness	2,0 mm ± 0,2 mm		

Product Data Sheet SikaShield® E52 PE EG 2 mm November 2022, Version 01.01 020920011990001911

Longitudinal Transversal	300 N/50 mm ± 20 % 200 N/50 mm ± 20 %	(EN12311-1)
Transversal	2 % min	
≤ -15 °C		(EN 1109)
100 °C		(EN 1110)
60 kPa		(EN 1928-Method B)
B roof(t1)		(EN 13501 - 5)
Class E		(EN 13501 - 1)
+5 °C min. / +50 °C max.		
80 % max		
+5 °C min. / +50 °C max.		
	TransversalLongitudinalTransversal≤ -15 °C100 °C60 kPaB roof(t1)Class E+5 °C min. / +50 °C max.80 % max	Transversal $200 \text{ N/50 mm} \pm 20 \%$ Longitudinal Transversal $2 \% \text{ min}$ $\leq -15 ^{\circ}\text{C}$ $2 \% \text{ min}$ $100 ^{\circ}\text{C}$ $60 \text{ kPa}$ B roof(t1)Class E $+5 ^{\circ}\text{C} \text{ min. / }+50 ^{\circ}\text{C} \text{ max.}$ $80 \% \text{ max}$

## **BASIS OF PRODUCT DATA**

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

# IMPORTANT CONSIDERATIONS

- At low temperatures, take care unrolling to avoid damaging the membrane.
- Use suitable footwear to avoid puncturing the membrane.
- Do not apply to wet, damp or unclean surfaces.
- Do not over-torch the membrane otherwise the bituminous compound can degrade, making the membrane un-useable.
- If membrane is insufficiently heated, this can cause reduced adhesion to the substrate, between layers or on the overlaps. If this occurs, un-bonded areas must be lifted and re-torched.
- If a seasonal symbol is printed on the roll's label, it is advisable to use the membrane during the indicated season.

# ECOLOGY, HEALTH AND SAFETY

REGULATION (EC) NO 1907/2006 - REACH This product is an article as defined in article 3 of regulation (EC) No 1907/2006 (REACH). It contains no sub-stances which are intended to be released from the article under normal or reasonably foreseeable conditions of use. A safety data sheet following article 31 of the same regulation is not needed to bring the product to the market, to transport or to use it. For safe use follow the instructions given in the product data sheet. Based on our current knowledge, this product does not contain SVHC (substances of

very high concern) as listed in Annex XIV of the REACH regulation or on the candidate list published by the European Chemicals Agency in concentrations above 0,1 % (w/w).

#### SUBSTRATE QUALITY

The supporting structure must be of sufficient structural strength to apply all new and existing layers of the waterproofing build-up. When used as a roofing membrane, the complete roof system must be designed and secured against wind uplift loadings. The substrate must be uniform, firm, smooth and free of any sharp protrusion or burrs, clean, dry, free of grease, oil, dust and loosely adhering particles.

#### SUBSTRATE PREPARATION

Use the appropriate preparation equipment to achieve the required substrate quality.

#### **APPLICATION METHOD / TOOLS**

#### Installation procedure

Strictly follow installation procedures as defined in method statements, application manuals and working instructions which must always be adjusted to the actual site conditions.

#### Priming

Apply the appropriate primer from the Sika<sup>®</sup> Igolflex<sup>®</sup> P range, or similar, at the correct consumption to the prepared dry surface and allow to dry before next application stage. Refer to the individual Product Data Sheets.

#### Alignment

Unroll, align and re-roll correctly before torching. **Overlaps** 

Side: 100 mm. End: 150 mm.

#### Torching

Use a gas burner to heat the substrate and the backing film on the underside of membrane. When the backing film starts to melt, the membrane is ready to stick. Roll the membrane forward and press firmly against the substrate to bond. Ensure a bead of melted bitumen is visible along the full length of the overlap sides and ends when laying. **Detailing** 

etailing

All details such as internal and external corners, upstands, vent pipes, drains, support metalwork

Product Data Sheet SikaShield® E52 PE EG 2 mm November 2022, Version 01.01 020920011990001911



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etc. must be cut and sealed effectively. Detailing must follow the recommended guidelines and good practice for torch-applied membranes. **Protection** 

The membrane must be protected from damage during any ongoing site activities

## MAINTENANCE

To maintain the function of the waterproofing during its lifespan, it is advisable to arrange periodically for inspection of the membrane and detailing. Check the functionality of the auxiliary works, flashings, drainage outlets, overflow pipes etc. including removing leaves,

moss and other vegetation, which could cause ponding on the roof and overload the drainage system.

# LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

# LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request. It may be necessary to adapt the above disclaimer to specific local laws and regulations. Any changes to this disclaimer may only be implemented with permission of Sika® Corporate Legal in Baar.

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Product Data Sheet SikaShield® E52 PE EG 2 mm November 2022, Version 01.01 020920011990001911 SikaShieldE52PEEG2mm-en-EG-(11-2022)-1-1.pdf



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