

SikaLastomer®-711

Pumpable plastic sealant

Technical product data:

Colour	Grey, black
Solid Content (%)	95% minimum
Specific gravity (ASTM D-71-78)	1.45 - 1.55
Application	Easy cut strings
Shelf life	18 months
Sag – 50 °C	0 - 3mm
Staining	Sealant will not deteriorate paint system
Ageing properties	Doesn't lose adhesion or sealant properties (-30 to +80 °C)
Odour	None
Freight classification	Class 55 caulking compound (no red label required)
Extrusion ratio (nozzle 5 mm, 3 bar and 23 ± 2 °C)	5-10 secs
Flash point	Over 120 °C

Description:

SikaLastomer®-711 is a high solids, non hardening, non-drying non-oxidising sealant, polybutene base modified with polymers, non listed as a harmful or toxic and without asbestos.

It is designed as a sealant for rubber EPDM gaskets application during manufacture process, OEM or automotive aftermarket.

SikaLastomer®-711 has excellent adhesion and compatibility on EPDM rubber, glass, automotive paint systems, PVC and ABS plastics. It meets the FIAT Auto 9.55731/ type B Standards.

SikaLastomer®-711 has excellent pumpability and gunnability at low temperatures, as well as clean "cut-off" properties

Method of application:

SikaLastomer®-711 adheres on surface gasket joint during application process by a pump system and the seal profile keeps stable.

Pump ratio recommended: 55/1

Diameter bead 4 mm

Speed application: ± 60 m/min

Application temperature: Room temperature

Cleaning:

Easy with white spirit or alcohol

Packaging information:

Cartdrige	310 ml
Unipacs	500 ml
Hobbocks	27 Kg
Drums	270 Kg

Note:

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users should always refer to the most recent issue of the Technical Data Sheet for the product concerned, copies of which will be supplied on request.



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